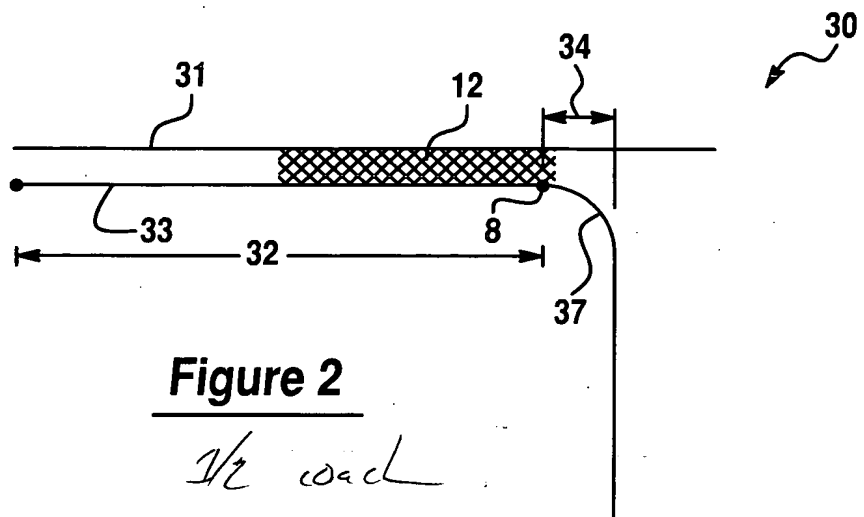
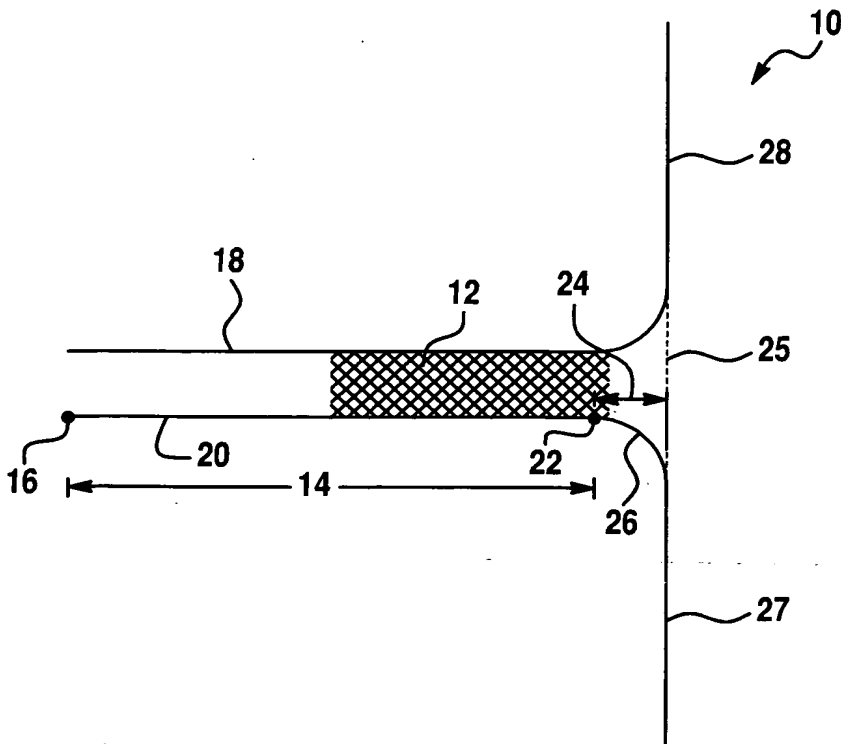


**Figure 1** *lap joint*



**Figure 2** *1/2 coach*



**Figure 3** *coach joint*